SAFETY DATA SHEET SUPERIOR No. 1295

DATE REVISED: January 1, 2017

Product Name: Superior No. 1295

Manufacturer: Superior Flux & Mfg. Co. 6615 Parkland Blvd. Cleveland, OH 44139

Emergency Phone Number: 1-800-424-9300 (CHEMTREC)

Other Information Calls: (440) 349-3000

To the Purchaser: This SDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the SDS should be given to the buyer.

H.M.I.S. INFORMATION: HEALTH = 3 FLAMMABILITY = 0 REACTIVITY = 0

SECTION I - IDENTIFICATION

Common Name: Superior No. 1295

Chemical Family: Aluminum soldering flux

CAS Number: NA Chemical Name: NA Formula: See below

SECTION II – HAZARDS IDENTIFICATION

Classification of Substance or Mixture:

Classification (CLP): Corrosive Label Elements (CLP): Corrosive









Corrosive Irritant Environmentally Damaging Toxic

Precautionary Phrases: P264, P270, P273, P280, P301+P312, P305+P351+P338, P330, P337+P313,

P301+P330+P331, P304+P340, P309+P311

Risk Phrases: R36/37/38, R34

Safety Phrases: S-26, S-27, S-36/37/39, S-45, S18, S61, S62, S64

See section XVI for full text description of S and R phrases

Other Hazards: None if used properly

SECTION III- COMPOSITION INFORMATION

Components	CAS Number	%	OSHA PEL	H Phrases
Ammonium Chloride	12125-02-9	5-15	NA	H302, H319, H401
Zinc Chloride	7646-85-7	70-90	1 mg/m^3	H302, H314, H319,
				H335, H400, H401
Sodium Fluoride	7681-49-4	1-10	2.5 mg (F)/m^3	H301, H315, H319

Unlisted percentages are non-hazardous stabilizers, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION IV – FIRST AID MEASURES

Inhalation: Remove to fresh air

Eyes: Flush with water for fifteen (15) Minutes. Call physician.

Skin: Wash thoroughly with soap and water.

Ingestion: If patient is fully conscious, give large amounts of water. Obtain medical attention

immediately.

Most Important Symptoms and effects, both acute and delayed

Primary Routes of Entry into Body: Fume inhalation, ingestion, skin, and eyes.

Symptoms of Overexposure: Salivation, coughing, choking, chills, may cause weight loss, brittle

bones, anemia, and stiff joints.

Medical Conditions Generally Aggravated by Exposure: Any weakness of the lungs, kidneys or

liver will be aggravated.

Chemical Listed as Carcinogen or Potential Carcinogen: None

OSHA Permissible Exposure Limit (PEL): NA **ACGIH** Threshold Limit Value (TLV): NA

SECTION V - FIRE AND EXPLOSION HAZARD DATA

Flash Point: NA

Flammable Limits: NA

Extinguishing Media: Dry chemical, CO₂ foam

Auto Ignition Temperature: None

Special Fire Fighting Procedures: Normal cautions when dealing with chemicals.

Unusual Fire and Explosion Hazards: None.

SECTION VI - ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: First neutralize with soda ash or sodium bicarbonate, dilute with water and dispose of in accordance with EPA regulations.

SECTION VII - HANDLING AND STORAGE

Storage Requirements: Store in plastic containers in cool area, away from heat.

Handling Precautions: Safe precautionary practices to avoid spills and exposure to skin and fumes.

Other Precautions: NA

SECTION VIII - CONTROL MEASURES

Respiratory Protection (TYPE): NIOSH approved respirator.

Ventilation: Yes

Mechanical (General): Yes

Local Exhaust: Yes

Protective Gloves: Recommended, NIOSH approved

Other Protective Clothing or Equipment: Optional to user's preference

Eye Protection: Safety Glasses

Regulatory Information: The chemical components are listed on TSCA and DSL inventory. See

composition section ii for CAS numbers

SECTION IX - PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: NA

Specific Gravity (Water = 1): NA Vapor Pressure (mm Hg): NA Percent Volatile by Volume: NA Vapor Density (Air = 1): NA

Evaporation Rate (Butyl Acetate = 1): NA

Melting Point: 500°F

Solubility in Water: Unlimited **Reactivity in Water:** None

Appearance and Odor: White powder

SECTION X - STABILITY AND REACTIVITY

Stability: Product is stable (Conditions to Avoid): Metals Incompatibility: Alkaline, Strong oxidizing or reducing materials, cyanides or sulfides.

Hazardous Decomposition Products: Hydrogen chloride fumes, ammonium chloride fumes.

Hazardous Polymerization: Will not occur (Conditions to Avoid): Excessive heat or cold

SECTION XI - TOXICOLOGICAL INFORMATION

Acute Toxicity Data

1) Oral: LD-50 (rat): Not available

2) Inhalation: LC-50 (rat): Not available
3) Dermal: LD-50 (rabbit): Not available
4) Skin Irritation: (rabbit): Not available

Chronic Toxicity Data

1) Repeated Skin Application: (rat): Not available

2) Eye Irritation: (rabbit): Not available

SECTION XII - ECOLOGICAL INFORMATION

This material has not been tested for environmental effects.

SECTION XIII - DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XIV- TRANSPORTATION

D.O.T. Proper Shipping Name: Zinc chloride anhydrous

Hazard Class: 8

Identification Number: UN2331

Packing Group: III

Type D.O.T Label Required Information: Corrosive

Waste Disposal Method: Dispose of in accordance with EPA regulations

SECTION XV - REGULATORY INFORMATION

OSHA Hazardous Chemical According to 29 CFR 1910.1200: NA

Carcinogenicity Classification: (Components Present at 0.1% or More)

International Agency for Research on Cancer (IARC): NA

American Conference of Governmental Industrial Hygienists (ACGIH): NA

National Toxicology Program (NTP): NA

Occupational Safety and Health Administration (OSHA): NA

All Components of this Product are Listed on the U.S. Toxic Substances Control Act Inventory or Otherwise Comply with TSCA Pre-manufacture Notification Requirements.

This product is RoHS compliant.

SECTION XVI - OTHER INFORMATION

The labeling of this product is indicated in Section II. The full text of all abbreviations indicated by codes in the MSDS are as follows:

R34 R36 R37 R38	Causes burns Irritating to eyes Irritating to respiratory system Irritating to skin	
S-18	Handle and open container with care	
S-26	In case of eye contact, rinse thoroughly and get medical attention	
S-27	Take off immediately contaminated clothing	
S-36/37/39	Wear suitable protective clothing, gloves, and eye/face protection	
S-45	In case of accident or if feel unwell call medical advice immediately	
S61	Avoid release to the environment. Refer to special instructions/safety data sheet	
S62	If swallowed, do not induce vomiting: seek medical advice immediately and show	
	this container or label where possible	
S64	If swallowed, rinse mouth with water (only if the person is conscious)	
P264	Wash thoroughly after handling	
P270	Do not eat, drink or smoke when using this product	
P273	Avoid release to the environment	
P280	Wear protective gloves/protective clothing/eye protection/face protection	
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel	
	unwell	
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove		
	contact lenses if present and easy to do – continue rinsing	
P330	Rinse mouth	
P337+P313	If eye irritation persists get medical advice/attention	
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting		
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position	
	comfortable for breathing	
P309+P311	IF exposed or you feel unwell: Call a POISON CENTER or doctor/physician	

H301	Toxic if swallowed
H315	Causes skin irritation
H302	Harmful if swallowed
H319	Causes serious eye irritation
H401	Toxic to aquatic life
H314	Causes severe skin burns and eye damage
H335	May cause respiratory irritation
H400	Very toxic to aquatic life

Further information:

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